

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	HARNESS ASSEMBLY
Job Number	:	32332			
Estimate Number	:	12854			
P.O. Number	:	N/A	Part Number	:	D412702101B
This Issue	:	5/14/2007	S.O. No.	:	N/A
Prsht Rev.	:	NC	Drawing Number	:	ICA D412-702 P.79
First Issue	:	N/A	Project Number	:	N/A
Previous Run	:	N/A	Drawing Revision	:	D
			Material	:	N/A
			Due Date	:	5/15/2007
Written By	:		Qty:		Um: Each
Checked & Approved By	:				
Comment	:	est rev A 07.05.10 new issue EC			

(b) (5) DPP, (b) (7)(C), (b) (7)(D)

1.0 DC DOCUMENT CONTROL



PTO

2.0	D35737	ADAPTER
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3.0	D3579046	SHOULDER HARNESS RH
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40 K62 CLIP



5.0	MS24693S272	Screw
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✓
mul 07/05/17

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
07/05/16	1	W/O split	ml	07/05/16	2	<i>[Signature]</i> 070524	<i>[Signature]</i> 070524	
07-05-24	9	Applied marine Adhesive Sealant M104524 contact cement M102565	MF	07-05-24				

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 5/14/2007 7:13:47 AM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32332

Part Number: D412702101B

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 36.0000 Each(s)

Washer

batch: M11763

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 36.0000 Each(s)

Nut

batch: M104215

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 9.0000 Each(s)

DECAL

batch: B32086

✓ ml 07/05/17

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

ml

Assemble as per dwg ICA D412-702 p.79

mf 07-05-23

PTC

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

JAN 24 2007

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-101B CHG001

Location:

PPP Rev: Draft

LC 7/5/24 (2)

(2)

Job Completion

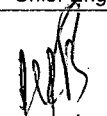
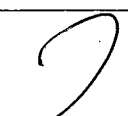

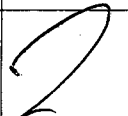


QC21 inspection level w/o release

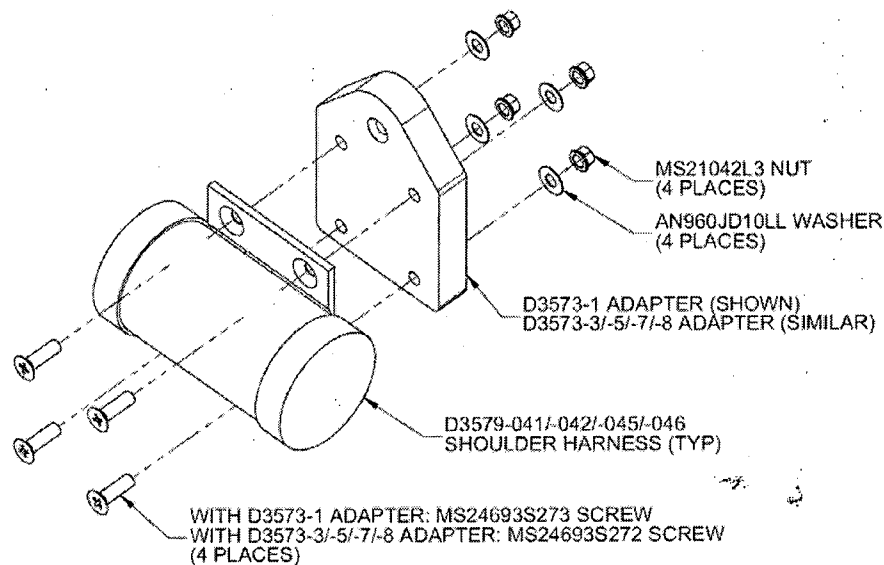
✓ 07.05.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

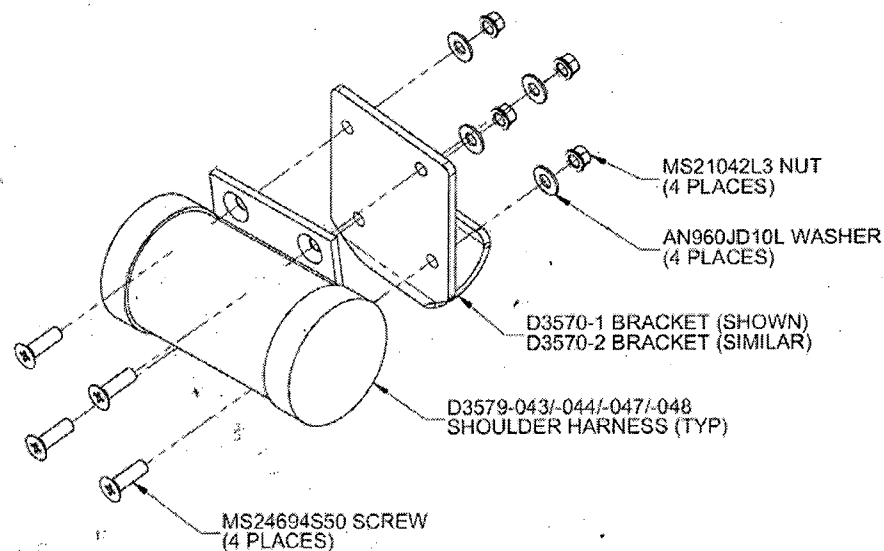
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/05/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/24	9.0	D3569-3 does not stick to the buckle, even with the recommended adhesive. 3M Fastcurve 5200	 07/05/24	Apply a mild coat of contact cement to bond the label to the buckle. M102565	SPB 07/05/24	 07/05/24	 07/05/24	 07/05/24

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32332

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